

**Part 2 b**

# **Guidelines for Hazard Assessment and Measures Controls**

**Associated to**

## **Boilers and Fired Systems Facilities**

## **Integrating OHS System & Process Management System (PSM)**

Integration occurs in



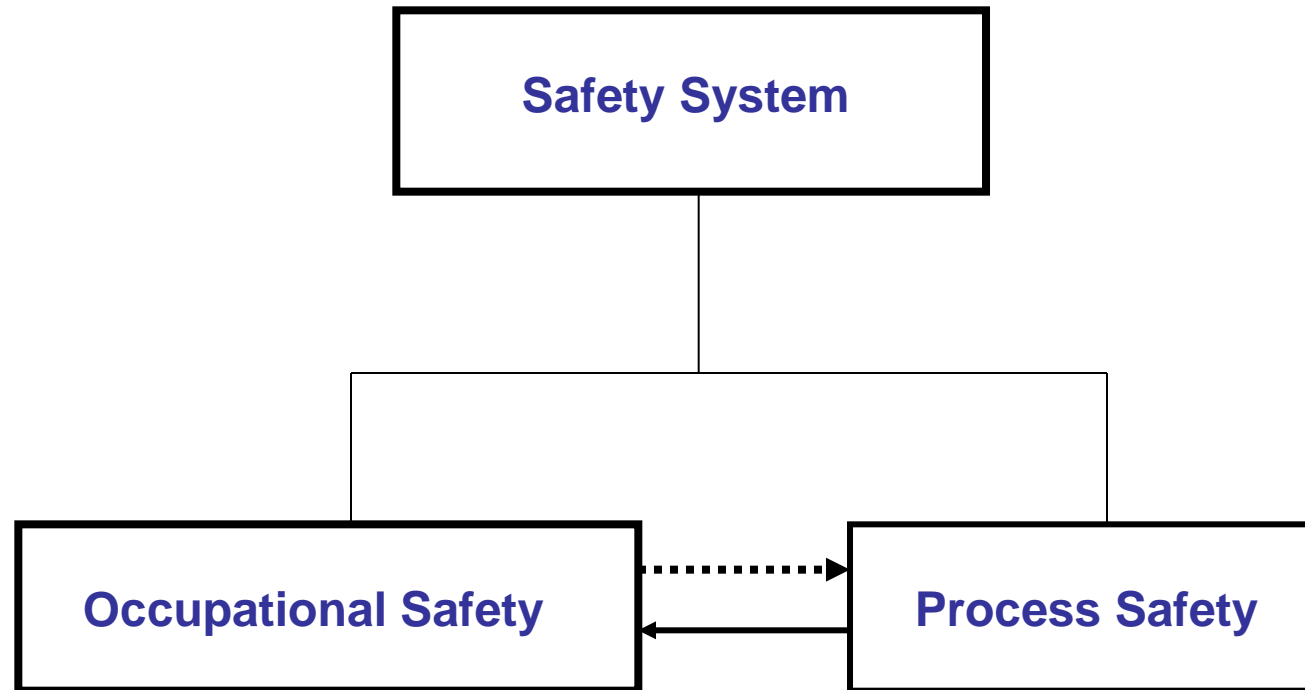
- **Design stage of new facility or process**
- **Modification of process**
- **Operational & Safety procedures**
- **Management of Change (MOC)**
- **Incident investigation**
- **Prevention of Incidents/Accidents**
- **Fire/explosion prevention**
- **Emergency Response Plan, etc.....**

# Hazard Assessment

**Evaluation of a workplace, or work situation, as to the potential for hazards that an employee may encounter while performing the job.**

# Risk Assessment

- **Identification, evaluation, and estimation** involved in a situation
- **Comparison of the levels of risks against benchmarks or standards**
- **Determination of an acceptable level of risk**
  
- **The process of risk analysis and risk evaluation; that is, the quantification and ranking of risks**



A facility with a good Process Safety program probably will do well at Occupational Safety, so that line is shown as solid, indicating a stronger link.

## Process Safety

The purpose is to find hazards associated with the process being analyzed

### **Focuses on processes**

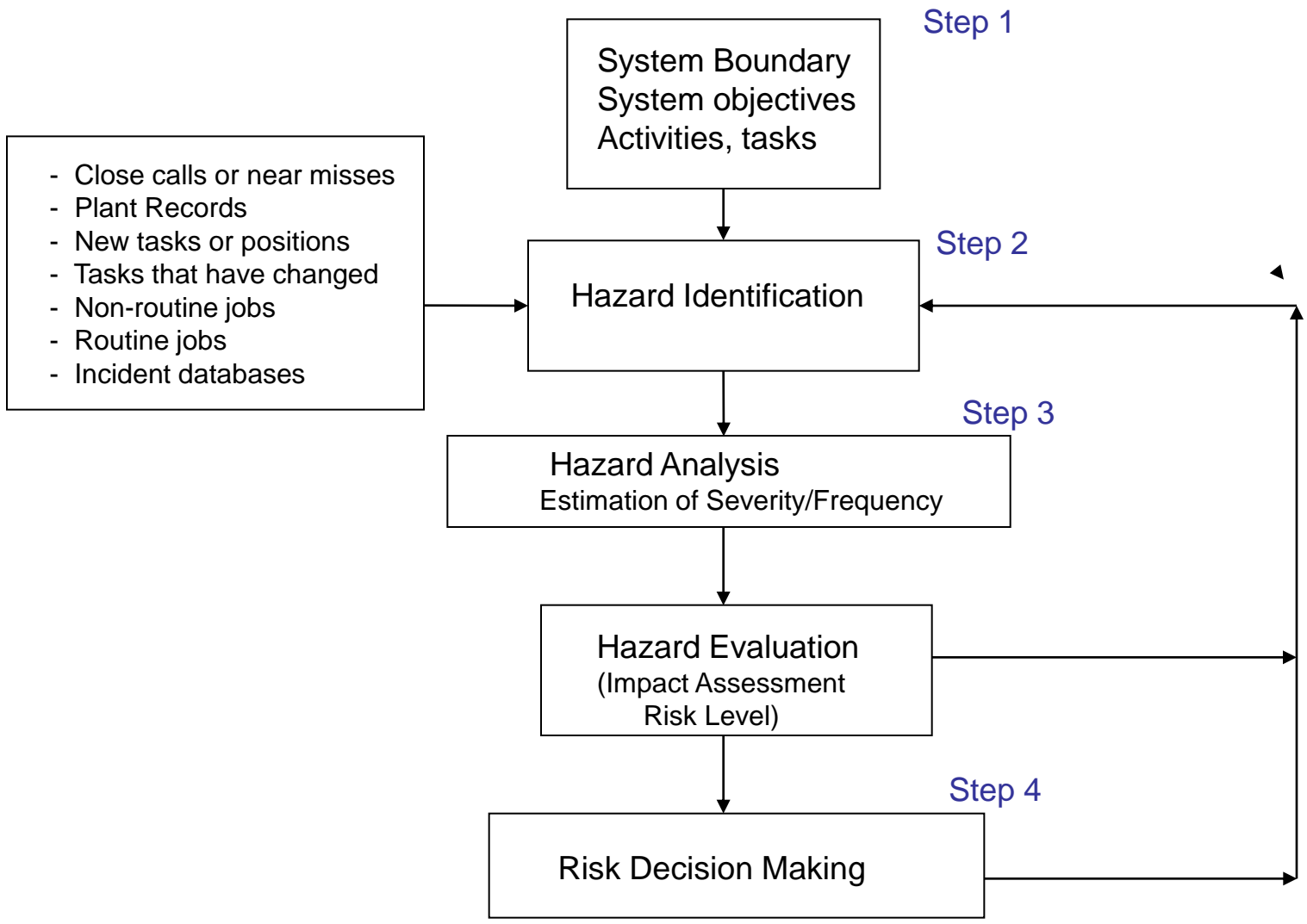
Focuses on the ways in which operators and maintenance personnel interact with those processes.

## Occupational Safety

Concerned with “normal” safety topics such as lock-out/tag-out, protective clothing, and safe access to equipment.

**Focuses on people** issues such as their behavior and willingness to take risks.

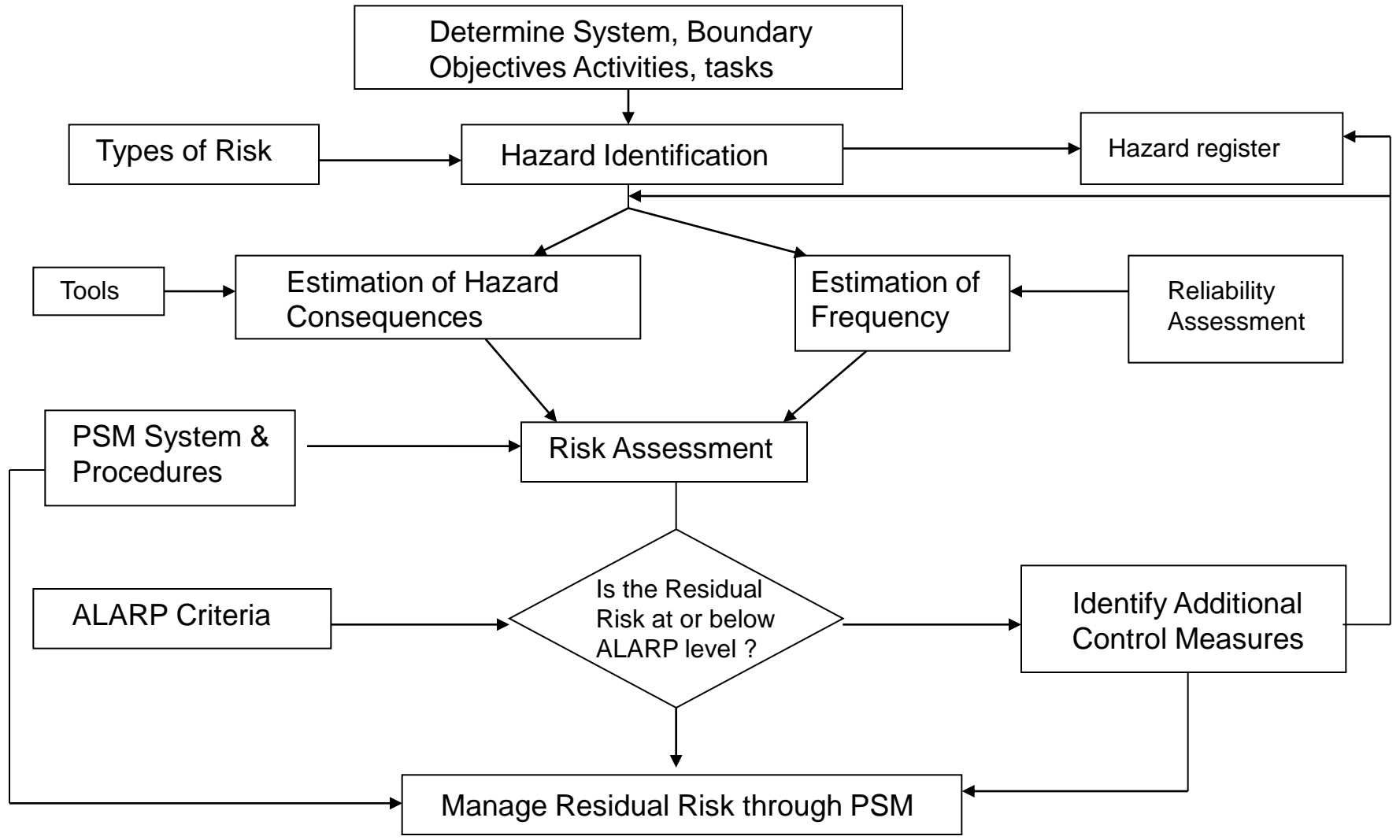
# OHS Hazard Assessment Model



### OHS Hazard & Tasks Matrix

		OHS Hazards												
Tasks / Activities														

# Process Hazard Assessment Model



## Process Hazard Identification Matrix

		Chemicals	Materials	Utilities	Environmental Receptors	Energy Sources				
						Kinetic / Mechanical	Electrical	Chemical	Thermodynamic	Radioactive
Energy Sources	Chemicals									
	Materials									
	Utilities									
	Environment Receptors									
	Kinetic / Mechanical									
	Electrical									
	Chemical									
	Thermodynamic									
	Radioactive									

### Process Hazards & Tasks Matrix

		Process Hazards												
Tasks / Activities														

